

21 Jun 2019

Symptoms

- Incorrect number of belt sensor pulses entered in controller settings
- Actual product output too high or low
- Product calibration factor may seem too high or low
- Belt may start then stop immediately
- Belt may be too slow, may not reach target speed
- Belt going fast, but screen shows low rate

Notes

Go to **SETTINGS > MACHINE**. Check the sensor wheel has 14 teeth. Check the number of sprocket teeth in the diagrams below. The controller needs to know how many pulses it will see for 1 revolution of the drive roller. If you change sprockets, the sensor pulses will change.



